

Non-Cell-Adhesive Substrates for Printing of Arrayed Biomaterials

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Progress in fundamental cell biology, diagnostics, and regenerative medicine is oftentimes brought about by advances in materials science and engineering through the development of next-generation (bio)materials. High-throughput microarrays are increasingly employed for rapid screening of interactions between proteins or cells with large libraries of small molecules, proteins, peptides, and/or polymeric biomaterials,^[1–4] leading to new materials of interest, new *in vitro* and *in vivo* biomedical applications, or increased fundamental biological understanding. In the case of proteins, such arrays can be used to detect interactions leading to new therapeutics.^[4–6] With cell microarrays, specific interactions contributing to adhesion, proliferation, expansion, differentiation, or expression of a desirable phenotype (e.g., Oct4, SSEA, and/or NANOG in pluripotent stem cells) can be rapidly evaluated.^[7–10] Indeed, the natural extracellular matrix (ECM) contains numerous insoluble proteins and by extracting signaling motifs and printing them on inert substrates in a high-throughput, parallel fashion, it is possible to build robust comprehension of important biological interactions. Moreover, microarrays provide the opportunity to identify novel materials for cell culture by using combinatorial mixing of polymers, allowing investigation of thousands of potential (bio)materials on a single substrate, a tactic that yielded the first defined surface-supporting clonal expansion of pluripotent stem cells.^[1]

Cell microarray manufacture can be performed by ink-jet or contact printing of solutions containing compounds of interest onto a nonfouling substrate. The surface coating must provide a low-fouling background resistant to protein adsorption and cell attachment, while at the same time facilitating straightforward and reliable attachment of printed features.^[11–13] Cell attachment between features complicates the observation of cellular responses and often leads to undesired cell–cell signaling. Thus, a key challenge for maximizing the application of microarrays and gaining control over the interaction between cells and printed features is suppression of cellular adhesion.^[14–19] Alternatively, substrates must also employ robust, efficient, and orthogonal chemistries with expanded functional group compatibility allowing covalent immobilization of diverse molecules to develop modular bioassays. It is therefore of interest to develop substrates compatible with diverse printing tools and capable of selectively attaching compounds of interest while

suppressing nonspecific protein/cell attachment during cell culture.

Current techniques for producing cell microarrays often include multiple steps and lengthy reactions to achieve conjugation and maintain specificity. Silanization is often used to introduce functionality such as carboxylic acids, succinimidyl esters, epoxides, or maleimide groups onto glass slides.^[12,20–23] Biomaterials printed onto these substrates can be covalently conjugated via amine or thiol functional groups. Subsequent backfilling around the printed biomaterial features with non-cell-adhesive materials, such as bovine serum albumin (BSA), poly(ethylene glycol) (PEG), or poly(hydroxyethylmethacrylate) (PHEMA), reduces undesirable cell attachment between printed features.^[22,24] However, passivation techniques such as these can significantly add to fabrication time and are often not completely cell re-sistant.^[25] Moreover, silanization with (meth)acrylate, thiol, or alkene functionality has also been widely exploited in fabricating glass slides for solid support of hydrogels for use as artificial ECM materials to investigate cell behavior.^[26–30] In studies in 3D encapsulation of cells, however, the hydrophobic silane-based coating on the glass slides often leads to undesirable interactions with the motile encapsulated cells, complicating the observation of cellular responses.

Other techniques have relied on physical retention of biomaterials of interest on non-cell-adhesive substrates,^[1,31,32] resolving issues with difficult and tedious covalent conjugation reactions, however, leaching or detachment of the biomaterial features from the surface hampers long-term cell culture studies. Moreover, extensive work has produced a variety of non-fouling polymer brushes.^[33–35] Recently, polyglycerol brushes have exhibited suppression of cell attachment while allowing for array fabrication by coprinting of amine-functional RGD adhesion peptides with a strong oxidant,^[36] but again, these suffer from limitations in the diversity of chemical reactions useful for covalent conjugation. Furthermore, thiol-ene chemistry has been exploited to fabricate PEG-based hydrogels, allowing for either direct or orthogonal post-fabrication functionalization with arrayed biomaterial features displaying assorted chemical signals on the non-fouling substrates.^[11] These materials, however, have not yet been shown to allow for printing of polymeric microarrays, which have proven to be useful for identifying new materials for expansion of clinically relevant cell types^[1,2,10] or new materials resistant to bacterial attachment.^[8,9]

To overcome these various issues, we sought to develop PEG-based non-cell-adhesive substrates with broad utility for the development of printed microarrays. These substrates offer a wealth of advantages, most importantly being the ability to covalently immobilize diverse chemical functionality from cell adhesion peptides (e.g., RGD peptides) or natural biopolymers (e.g., poly(lysine)), to hydrogels or synthetic polymeric

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DOI: 10.1002/adhm.201400594

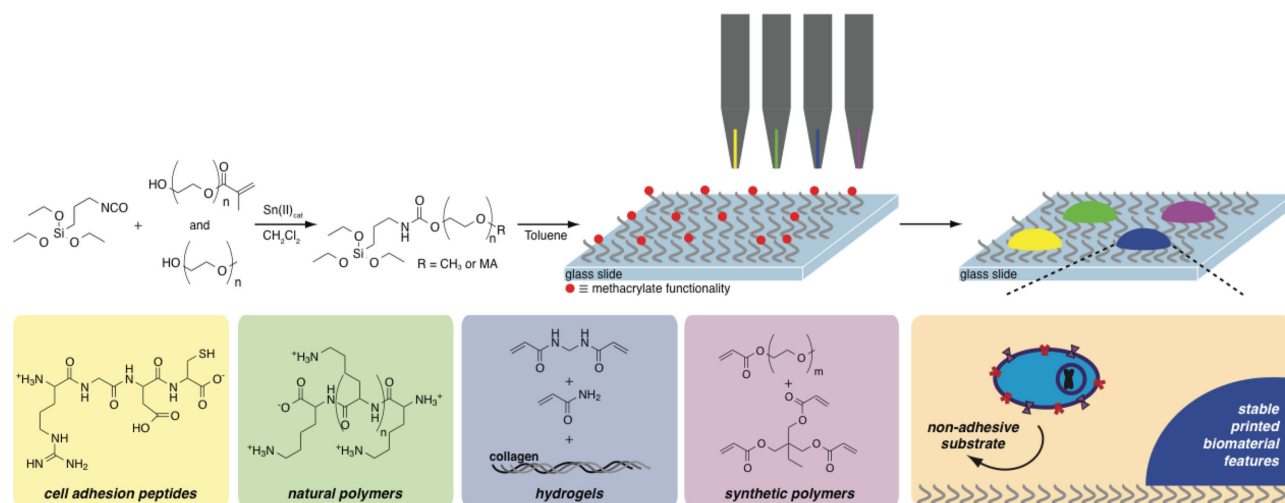


Figure 1. Synthesis of non-cell-adhesive substrates by a simple two-step, one-pot functionalization of glass surfaces with a mixed self-assembled mono-layer of oligomeric poly(ethylene glycol) (PEG). By incorporating a small proportion of methacrylate-functional PEG moieties into the formulation of the silane, catalyzed by dibutyltin dilaurate (TDL), followed by surface functionalization, non-cell-adhesive substrates are prepared allowing for diverse biofunctionalization by covalent attachment of cell adhesion peptides (e.g., RGD peptides), natural polymers (e.g., poly(*d*-lysine)), hydrogels, and/or synthetic polymeric biomaterials.

biomaterials. The synthesis of these substrates is facile, inexpensive, rapid, and scalable.

Methoxy-terminated PEG (MeO–PEG–OH) of two molecular weights (PEG₅₀₀, $M_n = 500$ Da; PEG_{2k}, $M_n = 2000$ Da) and a commercially available, methacrylate-functional PEG derivative (MA–PEG–OH; PEG–MA, $M_n = 525$ Da) were chosen as the primary polymeric materials for preparation of non-cell-adhesive substrates on account of their favorable solubility, previously demonstrated efficacy in low/non-fouling surfaces, and hydroxyl/methacrylate functionality (Figure 1). These PEG precursors were mixed (10% PEG–MA, w/w) and readily functionalized using commercially available isocyanatopropyl triethoxysilane in a one-step reaction performed at ambient temperature in dichloromethane using dibutyltin dilaurate (TDL) as a catalyst (Figure 1).^[37] Without purification, the reaction mixture could be diluted with anhydrous toluene and added directly to UV/ozone-treated glass slides, yielding a robust PEG-coating overnight. The slide surface was purified of unreacted PEG-silane by washing with ethanol and drying under vacuum. These synthetic protocols are facile, rapid, and easily scaled.

PEG-coated substrates were characterized for hydrophobicity with water-contact angle (WCA) measurements and for surface roughness with atomic force microscopy (AFM). For comparison, PHEMA-functional substrates were also prepared, according to published procedures,^[1] by dip-coating glass slides in ethanolic PHEMA solutions and allowing to dry. All characterization was performed to compare tissue-culture polystyrene (TCPS), standard glass slides (SiO₂), and PHEMA, PEG₅₀₀, and PEG_{2k}-coated glass slides. WCA measurements (Figure 2a), performed with deionized water, revealed that both PEG derivatives and PHEMA impart roughly identical hydrophobicity ($\approx 47^\circ$) to the substrates, which is much higher than clean SiO₂ ($\approx 26^\circ$), and much lower than TCPS ($\approx 86^\circ$). These measurements reveal that the synthetic protocols significantly alter the surface chemistry of the glass slides. Moreover, AFM measurements indicated a low root mean squared (RMS) roughness for

PEG-functional substrates, suggesting that the silanization procedure allows for formation of low-defect monolayers of PEG on the surface. Indeed, the PEG-silanization of the glass substrates was directly verified using Fourier transform infrared spectroscopy (FTIR; Figure 2c), which demonstrated the presence of carbonyl stretching at the surface of the substrates arising from both the carbamate linkage (generated by the isocyanate coupling reaction) and the methacrylate functionality.

Adhesion of cells to the functionalized slides was assessed using three cell types: 3T3 fibroblasts, HeLa, and mesenchymal stem cells (MSCs). Cells were seeded at a density of 5000 cells cm⁻² and were incubated with the substrates for 24 h before fixing with paraformaldehyde (3.4%) and staining with Hoechst (nucleus) for quantification of adhered cells. The results of these assays are reported in Figure 2d and clearly indicate the extremely low adhesion of cells to the PEG-based substrates. PEG₅₀₀-coated substrates in particular were capable of inhibiting cellular adhesion and proliferation across all of the cell types investigated. For reference, TCPS was found to strongly support the growth and proliferation of each of these cell types ($7\text{--}10 \times 10^3$ cells cm⁻²). In contrast, PEG_{2k} and PHEMA-coated substrates exhibited some cell-specific adhesion, where PEG_{2k}-coated substrates were able to inhibit attachment and proliferation of MSCs, but not 3T3 fibroblasts. On the other hand, PHEMA-coated substrates inhibited 3T3 fibroblast attachment, but not attachment of HeLa cells or MSCs.

With a non-cell-adhesive substrate in hand, we sought to investigate its ability to support printing and attachment of arrayed biomaterials. First, synthetic polymeric dot features composed of poly(ethylene glycol) acrylate (PEGA; = 480 Da; 30%), trimethylolpropane triacrylate (TMPTA; 70%), and 2,2-dimethoxy-2-phenylacetophenone (DMPA; 1%) were printed with an AFM printer (Figure 3a) in 10×10 arrays in triplicate on PEG₅₀₀-coated substrates in order to assess the stability of printed features in various solvents. This particular copolymer has been demonstrated to support the clonal growth

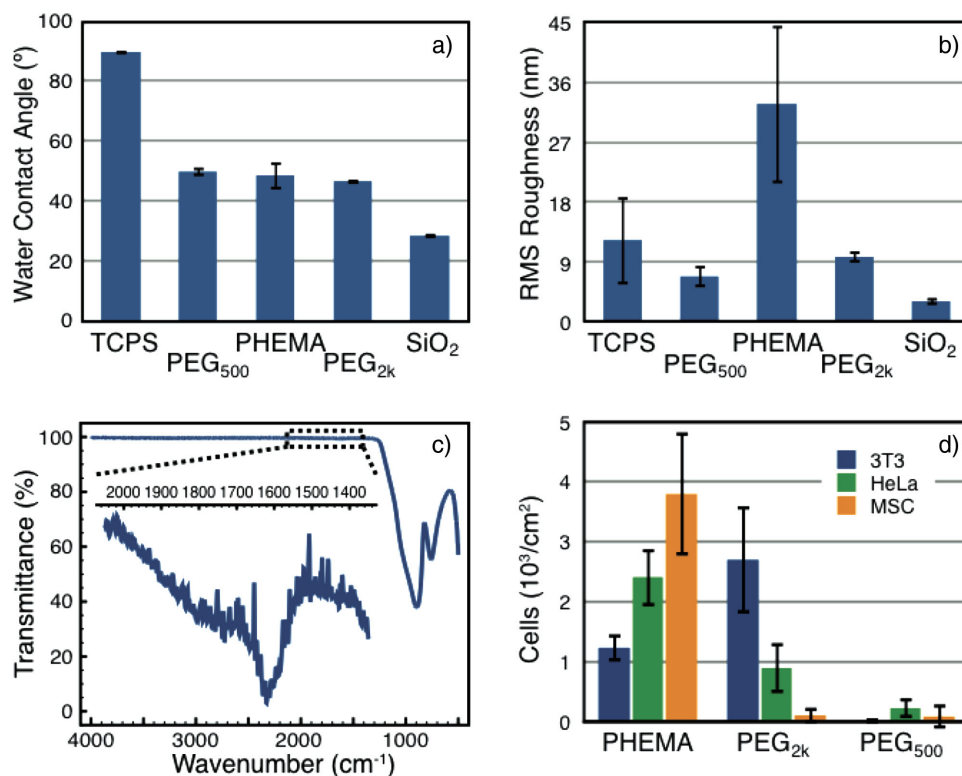


Figure 2. a) Water contact angle ($n = 5$) determined with PBS (pH 7.4). b) Root mean squared (RMS) surface roughness ($n = 3$) determined using atomic force microscopy (AFM). c) FTIR characterization of PEG₅₀₀-coated substrates demonstrating carbonyl stretching from the carbamate functionality arising from the isocyanate coupling and the methacrylate functionality. d) Cell adhesion assays with NIH 3T3 fibroblast, HeLa, and mesenchymal stem (MSCs) cells demonstrating negligible adhesion of cells to PEG₅₀₀-coated substrates (3T3 = $(0.01 \pm 0.02) \times 10^3$ cells cm⁻², HeLa = $(0.22 \pm 0.2) \times 10^3$ cells cm⁻², MSCs = $(0.08 \pm 0.2) \times 10^3$ cells cm⁻²).

and expansion of human embryonic and induced pluripotent stem cells while retaining pluripotency.^[1] Polymer dots were polymerized by exposure to UV irradiation ($\lambda = 365$ nm) for 5 min and contain rhodamine-functional acrylate comonomer imparting strong red fluorescence for easy visualization during the stability assays. For comparison, arrays were also printed onto PHEMA-coated substrates and their stability assessed.

Stability assays were performed with ethanol (20 °C) and PBS (37 °C) and performance assessed by the proportion of polymer dots remaining over time (Figure 3b). Intuitively, printed dots were rapidly released from PHEMA-coated substrates in ethanol (likely due to the solubility of the PHEMA in the solvent). Additionally, as observed previously,^[1] printed dots began detaching from PHEMA-coated substrates after 5 d in PBS, making these unsuitable for longer-term cell culture studies. In contrast, dots printed on PEG₅₀₀-coated substrates were found to be completely stable in either solvent, likely on account of the covalent attachment of the printed features to the substrates.

We then investigated the printing of various biomaterials onto PEG₅₀₀-coated slides. We investigated four classes of materials: a) monovalent (RGDC) and b) polymeric (poly(*d*-lysine)) cell adhesion molecules, c) hydrogels (polyacrylamide), and d) synthetic polymers (PEGA/TMPTA). RGDC moieties were chosen as they contain a pendant thiol on the c-terminal cysteine residue, which has been utilized previously for Michael addition to methacrylate functionality using amine catalysts.^[38] RGDC solutions were prepared in DMSO (100 μ g mL⁻¹)

containing diisopropylethylamine (100 μ g mL⁻¹). Poly(*d*-lysine) ($M_w = 100$ kDa) possesses many pendant primary amine groups also capable of Michael addition to methacrylates; however, this reaction is slow at room temperature and physiological pH. Thus, poly(*d*-lysine) solutions were prepared in a high pH borate buffer (pH 10; 100 μ g mL⁻¹) in order to promote the Michael addition reaction over a favorable timeframe. Hydrogel precursor solutions contained acrylamide (Am; 10%, w/w), methylenebisacrylamide (MBAM; 0.2%, w/w), a natural ECM component, collagen I (ColI; 0.05%, w/w), and Irgacure 2529 (0.05%, w/w) as a photoinitiator. Monomer solutions were prepared, as above, composed of PEGA (30%), TMPTA (70%), and DMPA (1% w/w) as a photoinitiator.

These solutions were printed onto PEG₅₀₀-coated slides in a 4×20 ($d \approx 500$ μ m) array using metal pins (946MP3B, Arrayit). Following printing, the slides were subjected to UV light ($\lambda = 365$ nm) for 5 min in order to polymerize both the hydrogels and the polyacrylates, and were then kept at room temperature overnight to allow the Michael addition reactions to proceed. Once the microarrays were washed and sterilized with UV light, 3T3 fibroblast cells were seeded onto them at a density of 5000 cells cm⁻². After incubation for 24 h, the cells were fixed with paraformaldehyde (3.4%) and stained with Hoechst (nucleus) and Phalloidin (actin filaments) and representative images are demonstrated in Figure 3c–f. All four of the materials yielded stable circular printed features on the PEG₅₀₀-coated slides and clearly supported robust cell attachment

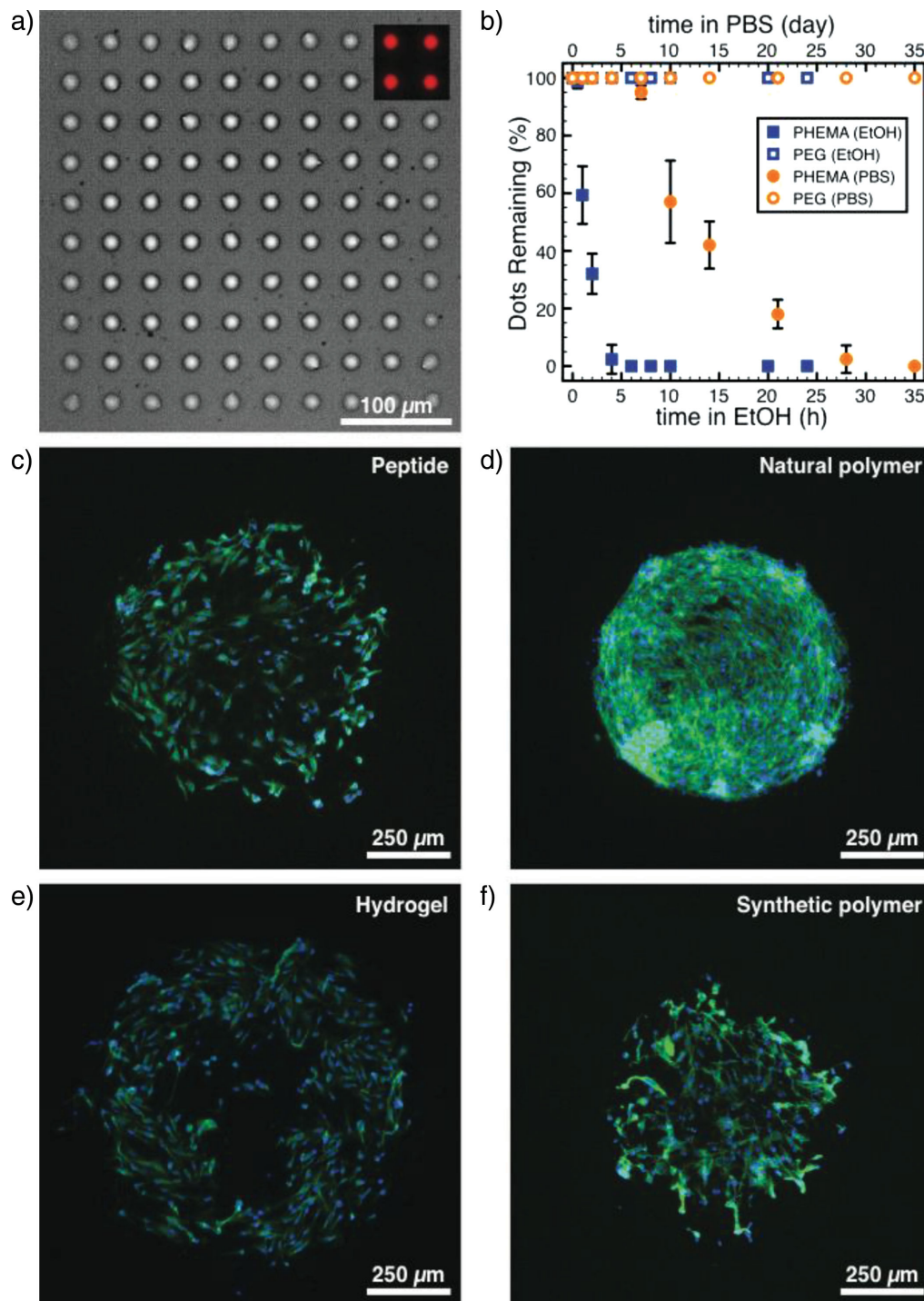


Figure 3. a) Microscopy images (bright-field) of large ($\approx 25 \mu\text{m}$) polymer dots composed of PEG acrylate (PEGA; 30%; $M_n = 480 \text{ Da}$) and trimethylolpropane triacrylate (TMPTA; 70%) printed in 10×10 arrays in triplicate on PEG₅₀₀-coated substrates. Polymer dots contain rhodamine-functional acrylate comonomer imparting strong red fluorescence (inset). b) Stability of the printed polymer dots was investigated over time in ethanol (20 °C, lower axis) and PBS (pH 7.4, 37 °C, upper axis). Representative fluorescence microscopy images of 3T3 fibroblast cells grown on functional spots ($d \approx 500 \mu\text{m}$; $n = 20$) composed of c) RGDC peptides (printed at $100 \mu\text{g mL}^{-1}$), d) poly(*d*-lysine) (printed at $100 \mu\text{g mL}^{-1}$), e) polyacrylamide hydrogel containing collagen I (0.05%), and f) PEGA-co-TMPTA (as in part a and b), printed on PEG₅₀₀-coated substrates.

and proliferation. The 3T3 cells exhibited a preference for the poly(*d*-lysine) features in the parallel cell culture assay, yet nonetheless were observed to adhere and spread on all feature

types. Moreover, no cells were found to adhere to the PEG₅₀₀-coated slides between the printed features, corroborating observations made above. The chemistry of the substrates, therefore,

allows for the covalent attachment of diverse printed features that are stable under cell culture conditions, while suppressing undesirable non-specific cell adhesion.

In summary, we have developed an exceedingly simple strategy for the fabrication of non-cell-adhesive substrates supporting the immobilization of diverse (bio)materials. The chemistry of the substrates not only prevents adhesion of several cell types, including fibroblasts, HeLa, and mesenchymal stem cells, but also allows for the covalent attachment of printed features of diverse chemistries, including both monomeric and polymeric adhesion molecules (e.g., RGD and polylysine), hydrogels, and polymers for cell culture. This new substrate functionalization strategy has the potential for widespread application both in cellular microarrays and in hydrogels to be used as artificial ECM materials.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

Acknowledgements

E.A.A. is grateful for financial support through a Wellcome Trust-MIT Postdoctoral Fellowship. This work is supported in part by NIH-R01 DE016516.

Received: September 26, 2014

Revised: November 4, 2014

Published online: November 27, 2014

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